
**Test conditions for horizontal internal
type broaching machines — Testing of
accuracy**

*Conditions de réception des machines horizontales à brocher les
intérieurs — Contrôle de l'exactitude*





COPYRIGHT PROTECTED DOCUMENT

© ISO 2019

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Contents

	Page
Foreword	iv
Introduction	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Terminology and designation of axes	2
5 Preliminary remarks	2
5.1 Measurement units.....	2
5.2 Reference to the ISO 230 series.....	3
5.3 Testing sequence.....	3
5.4 Tests to be performed.....	3
5.5 Tolerances and minimum tolerance.....	3
5.6 Measuring instruments.....	3
5.7 Axes not under test.....	4
6 Geometric tests	5
7 Machining tests	16
Annex A (informative) Terms in other languages	17
Bibliography	18